

S460QL – Technical Datasheet

1. Chemical & Mechanical Properties

A. Chemical Composition

Element	% Composition		
Carbon (C)	≤ 0.20%		
Silicon (Si)	≤ 0.80%		
Manganese (Mn)	≤ 1.70%		
Phosphorus (P)	≤ 0.020%		
Sulphur (S)	≤ 0.010%		
Chromium (Cr)	≤ 0.50%		
Nickel (Ni)	≤ 1.50%		
Molybdenum (Mo)	≤ 0.70%		

B. Mechanical Properties

Property	Value
Yield Strength (YS)	≥ 460 MPa (≤50 mm)
Tensile Strength (TS)	540 – 720 MPa
Elongation	≥ 17%
Impact Test	≥ 30 J at -40 °C

2. Equivalent / Alternative Grades

Standard	Grade	YS (MPa)	TS (MPa)	Impact
ISO 630-6	S460Q	460	540-720	≥ 30 J @ -40 °C
ASTM A709	HPS 70W (QT)	485	570-760	≥ 27 J @ -40 °C
JIS G3106	E460R-QT	460	570-730	≥ 27 J @ -40 °C

3. Common Applications

- Long-span bridges

- High-rise buildings
- Penstocks & pressure vessels
- Mobile crane booms

4. Standard Conformance

EN 10025-6:2004 + A1:2009 – Q&T structural steel.

"S" structural, "460" minimum yield (MPa), "Q" quenched & tempered, "L" -40 °C impact.

5. Disclaimer

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